## **AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application.

- 1. (currently amended) A paper comprising a filler <u>content of above 20 wt% based on the total weight of the paper</u> and a cellulose ether, said cellulose ether having a DS of quaternary ammonium groups of between 0.01 and 0.7, a DS of carboxymethyl groups of between 0.05 and 1.0, and a net charge in the range of from -0.7 to -0.04, with the proviso that the cellulose ether is not a hydroxyethyl cellulose and wherein the cellulose ether is soluble in water.
- 2. (previously presented) The paper according to claim 1 wherein the quaternary ammonium groups are represented by the formula:

(I) 
$$-B-CH_{2}-C - (CH_{2})_{n}-N^{+}-R^{3} X^{-}$$

wherein  $R^1$  is H or OH,  $R^2$ ,  $R^3$ , and  $R^4$  are the same or different and are selected from  $C_1$ - $C_{24}$  alkyl,  $C_6$ - $C_{24}$  aryl,  $C_7$ - $C_{24}$  aralkyl,  $C_7$ - $C_{24}$  alkaryl,  $C_3$ - $C_{24}$  cycloalkyl,  $C_2$ - $C_{24}$  alkoxyalkyl, and  $C_7$ - $C_{24}$  alkoxyaryl groups, or  $R^2$ ,  $R^3$ ,  $R^4$ , and the quaternary nitrogen atom form an aliphatic or aromatic heterocyclic ring; n is an integer of 1 to 4, B is attached to the backbone of the cellulose ether and selected from O, OC(O), C(O)O, C(O)-NH, NHC(O), S, OSO<sub>3</sub>, OPO<sub>3</sub>, NH, or NR<sup>5</sup>, wherein  $R^5$  is a  $C_2$ - $C_6$  acyl or a  $C_1$ - $C_4$  alkyl radical, and  $X^5$  is an anion.

- 3. (canceled)
- 4. (canceled)

- 5. (previously presented) A paper coating comprising cellulose ether wherein the cellulose ether has a DS of quaternary ammonium groups of between 0.01 and 0.7, a DS of carboxymethyl groups of between 0.05 and 1.0, and a net charge in the range of from -0.7 to -0.04 and wherein the cellulose ether is soluble in water.
- 6. (canceled)
- 7. (canceled)
- 8. (previously presented) The paper coating according to claim 5 wherein said cellulose ether is not a hydroxyethyl cellulose.
- 9. (previously presented) The paper coating according to claim 8 wherein the quaternary ammonium groups are represented by the formula:

(I) 
$$-B-CH_{2}-C - (CH_{2})_{n}-N^{+}-R^{3} X^{-}$$

wherein  $R^1$  is H or OH,  $R^2$ ,  $R^3$ , and  $R^4$  are the same or different and are selected from  $C_1$ - $C_{24}$  alkyl,  $C_6$ - $C_{24}$  aryl,  $C_7$ - $C_{24}$  aralkyl,  $C_7$ - $C_{24}$  alkaryl,  $C_3$ - $C_{24}$  cycloalkyl,  $C_2$ - $C_{24}$  alkoxyalkyl, and  $C_7$ - $C_{24}$  alkoxyaryl groups, or  $R^2$ ,  $R^3$ ,  $R^4$ , and the quaternary nitrogen atom form an aliphatic or aromatic heterocyclic ring; n is an integer of 1 to 4, B is attached to the backbone of the cellulose ether and selected from O, OC(O), C(O)O, C(O)-NH, NHC(O), S, OSO<sub>3</sub>, OPO<sub>3</sub>, NH, or NR<sup>5</sup>, wherein  $R^5$  is a  $C_2$ - $C_6$  acyl or a  $C_1$ - $C_4$  alkyl radical, and  $X^7$  is an anion.

- 10. (canceled)
- 11. (canceled)

12. (Withdrawn - currently amended) A method of making paper comprising:

adding athe cellulose ether of claim 1 to an aqueous paper stock,

wherein said cellulose ether has a DS of quaternary ammonium groups
of between 0.01 and 0.7, a DS of carboxymethyl groups of between
0.05 and 1.0, and a net charge in the range of from 0.7 to 0.04, with
the provise that the cellulose ether is not a hydroxyethyl cellulose and
wherein the cellulose ether is soluble in water;

adding a filler to said stock; removing water from said stock; and drying said stock;

wherein the paper has a filler content above 20 wt% based on the total weight of the paper.

13. (Withdrawn) The method of claim 12 wherein said quaternary ammonium groups are represented by the formula:

(I) 
$$-B-CH_{2}$$

wherein  $R^1$  is H or OH,  $R^2$ ,  $R^3$ , and  $R^4$  are the same or different and are selected from  $C_1$ - $C_{24}$  alkyl,  $C_6$ - $C_{24}$  aryl,  $C_7$ - $C_{24}$  aralkyl,  $C_7$ - $C_{24}$  alkaryl,  $C_3$ - $C_{24}$  cycloalkyl,  $C_2$ - $C_{24}$  alkoxyalkyl, and  $C_7$ - $C_{24}$  alkoxyaryl groups, or  $R^2$ ,  $R^3$ ,  $R^4$ , and the quaternary nitrogen atom form an aliphatic or aromatic heterocyclic ring; n is an integer of 1 to 4, B is attached to the backbone of the cellulose ether and selected from O, OC(O), C(O)O, C(O)-NH, NHC(O), S, OSO<sub>3</sub>, OPO<sub>3</sub>, NH, or NR<sup>5</sup>, wherein  $R^5$  is a  $C_2$ - $C_6$  acyl or a  $C_1$ - $C_4$  alkyl radical, and  $X^7$  is an anion.

- 14. (New) The paper according to claim 1 wherein the paper has a filler content above 25 wt% based on the total weight of the paper.
- 15. (New) The method of claim 12 wherein the paper has a filler content above 25 wt% based on the total weight of the paper.